## INSTRUCTIONS FOR REPLACING AN EPROM

Read these instructions carefully before installing the EPROM.

## Proceed as follows:

## CAUTION

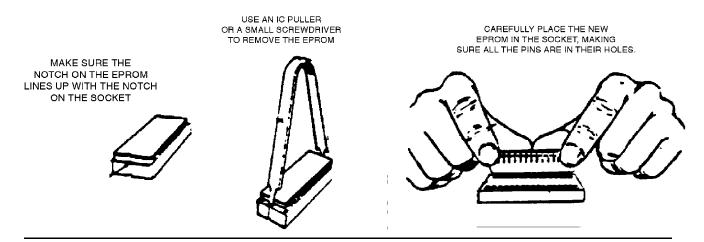
Do not rem ove the new EPROM from its shipping canton until you are ready to use it.

- 1. Turn the machine powers witch OFF.
- 2. The controllercover is located behind the moretary doornear the top of the machine. Remove the controllercover.
  - a. Loos en the hexheads crews securing the controller cover to the machine.
  - b. Move the controller coverou to fyourway.

## CAUTION

Observe electros ta tic discharge precau tions to protect the electronics from damage while they are being handled. We ara grounded wrists trap connected to any unpainted metal part of the machine. If a wrists trap is not available, remove any electros ta tic charge (static electricity) from your self by touching any unpainted metal part of the machine before handling any electronic component. Do this oftenduring the removal and installation process.

- 3. On Figure 1, see the shaded area representing EPROM U4. These devices have various means of showing how they are to be oriented on the circuit board. Some EPROMs will have a small notch which matches the notch printed on the controller board. Other EPROMs may have a small dimple as shown others may have a painted stripe. Take note of where the locating mark is on the EPROM currently mounted on the controller board. You now EPROM will be placed in that same orientation. The EPROM in use is a 28-pindevice, so it does not use the entire socket. The shaded area on the figure is where the new EPROM will go, leaving the four holes at the bottom of the socket empty.
- 4. Carefully remove the old EPROM from the controller board. Use a nEPROM removal toolora thin tools uch as a small screw driver ork nife blade to gently rock the EPROM from its socket.
- 5. Carefully insert the new EPROM in the controller board. MAKE SURE THE LOCATING MARK (NOTCH, DIM PLE, STRIPE) ON THE EPROM IS FACING THE SAME WAY AS ON THE OLD EPROM! Make sure each of the pins is in its respective hole in the sock et before pushing the EPROM into place.
- 6. Carefully seat the EPROM into place using uniform pressure all around.
- 7. Replace the controller coverand tighten both screws.
- 8. Res to re power to the machine.



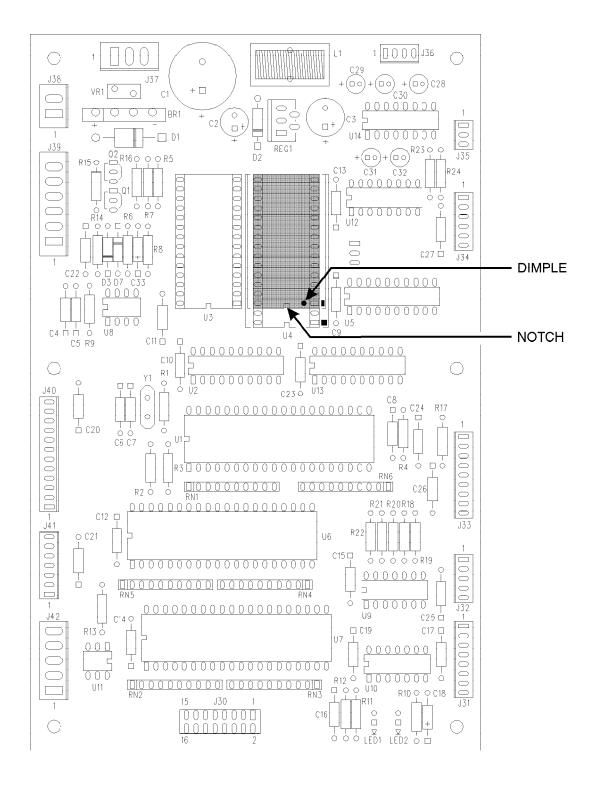


Figure 1. Controller Card Show inj Location of EPROM U4